

Description

One component modified alkyd-based paint with excellent resistance to moisture penetration, fuel and chemicals spillage. It can be applied on properly primed surfaces. Engineered to provide easy cleaning properties, abrasion resistance and high hiding power.

Suggested uses

- As a protective paint in bilges, lockers and bulkheads.
- As an alkyd topcoat for interior use on compatible primers when a flat finish is required.

Product details

| | |
|---|------------------------|
| Available shades: | Pure White, Light Grey |
| Specific gravity: | 1,2 g/ml |
| Sheen level @ GU 60°: | Flat |
| Thinning range: | 0-10% Thinner 800 |
| Typical thickness: | 80 µm DFT / 130 µm WFT |
| Shelf life (20°C): | 2 years |
| Theoretical spreading rate (40 µm DFT): | 15 m ² /L |
| Volume solids: | 60% |
| VOC (as supplied) according to ISO 11890-2:2013: | 442 g/L |
| Packaging: | 0,75 L, 2,5 L |

Overcoating / Drying

| Overcoated with | Surface Temperature | | | | | | | |
|--|---------------------|-----|------|-----|--|-----|------|-----|
| | 5°C | | 15°C | | 20°C | | 35°C | |
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX |
| SENTINELLA paint | 24 h | 4 d | 16 h | 3 d | 10 h | 2 d | 8 h | 1 d |
| Touch dry @ 20°C ISO 1517 - 1973 | | | | | Through dry @ 20°C ISO 9117-1990 | | | |
| 1 h | | | | | 12 h | | | |

min=minutes / h=hours / d=days

Surface preparation

Existing layer in good condition: Remove oil, grease (if any) with a suitable strong alkali detergent. Remove salt deposits, dust and/or other impurities by fresh water cleaning. Sand the surface to be coated with a grit size of 180-240 sandpaper to ensure adhesion. Remove the dust created by sanding.

| Substrate* | Primer |
|--------------|------------------------------|
| GRP | Vemalux or Alushield primer |
| Carbon steel | Vemalux or Vemashield primer |
| Aluminium | Vemalux or Vemashield primer |
| Wood | Vemalux or Alushield primer |

* For substrates surface preparation pls. consult relevant product's data sheet

Application guidelines

Temperature: The temperature of the surface to be coated should be at least 3°C above the dew point. Good painting practice must always be followed.

Minimum application temperature is 5°C. Maximum application temperature is 35°C (For temperatures over 35°C special measures should be taken). Do not apply at a relative humidity (RH) exceeding 85%. Pls. consult your VEMAR representative.

The temperature of the product in the can must be between +10°C- +35°C.

The ideal temperature, in order to obtain full product application characteristics, is +20° C.

Mixing: Mix thoroughly until a Homogenous mixture is achieved.

Method: Conventional spray / Brush / Roller / Airless spray. The applicator should choose the appropriate method taking into consideration the area to be covered the desired finish result, environmental issues, weather conditions, project's schedule and available equipment. You may find below indicative adjustment according to the application method used. For more information on the appropriate equipment and guidance pls. contact your local VEMAR representative.

| Method | Brush/Roller | Conventional/Air spray | Airless Spray |
|-------------------|--------------|------------------------|-----------------|
| Thinning* | up to 10% | up to 10% | up to 10% |
| Tip orifice* | - | HVLP 1,3 mm | 0,011''-0,015'' |
| Pressure (@ tip)* | - | 1,5-2,0 bar | 150 bar |
| Pump ratio* | - | - | 45:1 |

*The above information is indicative and may be used as guidance only.
Actual values may differ according to actual prevailing conditions.

Recommended specification

Pls. consult VEMAR's Technical guide or your local VEMAR representative.

Indicative thickness / coat

| Application method | DFT* Range | WFT* Range |
|------------------------------|------------|------------|
| Conventional / Airless spray | 40-60 µm | 65-100 µm |
| Brush / Roller | 30-50 µm | 50-85 µm |

*DFT= Dry film thickness WFT= Wet film thickness

The above data indicates the range where the product has been tested thus will provide the application characteristics and the performance as described. Application in thickness outside the indicative range may result in early failure/degradation of the coating system.

Tool cleaning

After use, clean equipment thoroughly with Thinner 800.

Storage

Store in a cool and shaded area in temperatures +5°C up to +25°C. Storage in temperatures higher than indicated will reduce the shelf life of the product.

Health, safety & protection

Always use appropriate safety equipment for your face, eyes and skin. Make sure that the area where the product is being used is well ventilated. ALWAYS CONSULT THE MATERIAL SAFETY DATA SHEET BEFORE USE. Do not pour the containment or any remains in an aqueous environment or drainage. Do not dispose remains in municipal waste areas. Consult your local authorities for the disposal of any remains or empty cans.

Disclaimer

The information, data, guidance and any recommendations provided herein are based on Vemar's know-how, laboratory testing and obtained experience and is correct to the best of our knowledge. Users should contact their closest Vemar representative in order to receive guidance according to their special application needs not referred in this document. The performance of the product under the actual conditions of any intended use where Vemar will not have access to the various conditions affecting the use and application of the product, is not guaranteed and must be determined by the user. This document may be altered any time in the context of Vemar's continuous improvement and development. The supplied products and all technical assistance will be under the General condition of sales & delivery. By using this product as recommended in this document it is stated that the manufacturer and or seller, and the buyer and or user waives all claims involving, any liability, included but not limited to negligence, injury or direct or consequential losses or damages.